

Influence of Metal–MoS₂ Interface on MoS₂ Transistor Performance: Comparison of Ag and Ti Contacts

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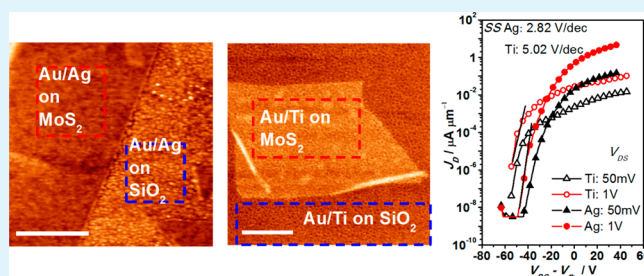
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S Supporting Information

ABSTRACT: In this work, we compare the electrical characteristics of MoS₂ field-effect transistors (FETs) with Ag source/drain contacts with those with Ti and demonstrate that the metal–MoS₂ interface is crucial to the device performance. MoS₂ FETs with Ag contacts show more than 60 times higher ON-state current than those with Ti contacts. In order to better understand the mechanism of the better performance with Ag contacts, 5 nm Au/5 nm Ag (contact layer) or 5 nm Au/5 nm Ti film was deposited onto MoS₂ monolayers and few layers, and the topography of metal films was characterized using scanning electron microscopy and atomic force microscopy. The surface morphology shows that, while there exist pinholes in Au/Ti film on MoS₂, Au/Ag forms a smoother and denser film. Raman spectroscopy was carried out to investigate the metal–MoS₂ interface. The Raman spectra from MoS₂ covered with Au/Ag or Au/Ti film reveal that Ag or Ti is in direct contact with MoS₂. Our findings show that the smoother and denser Au/Ag contacts lead to higher carrier transport efficiency.

KEYWORDS: 2D material, metal contact, Raman spectroscopy, field-effect transistor, transition-metal dichalcogenides, molybdenum disulfide



INTRODUCTION

Recently, MoS₂ has attracted a lot of attention for its electronic and optoelectronic applications.^{1–5} Layered MoS₂ is a two-dimensional (2D) semiconductor which has a band gap ranging from 1.2 to 1.8 eV depending on its thickness.^{6–8} In particular, monolayer MoS₂ with a direct band gap of 1.8 eV shows promising applications in optoelectronics.^{8–10} Two-dimensional MoS₂ is also attractive for flexible electronic applications because of its intrinsic ultrathin body and robust lattice structure.^{11–13} Considering short channel effects in metal–oxide–semiconductor field effect transistors (MOSFETs), this intrinsic ultrathin body also represents the ultimate in scaling.¹⁴ Moreover, its inert surface has no dangling bonds, which is advantageous for forming the channel–gate dielectric interface in MOSFETs. Monolayer MoS₂ MOSFET was the first demonstrated 2D transition-metal dichalcogenide semiconductor MOSFET.¹⁵ Such transistors have exhibited a high ON/OFF ratio of 10⁸ and decent subthreshold slopes of 74 mV/dec which is compatible with current state-of-the-art CMOS technology.

Various work has been done to understand the transport mechanism in MoS₂ transistors and to improve their performance for future applications.^{16–21} The source/drain (S/D)

contacts are very important factors for device performance. A variety of contacts have been used and studied to achieve a good Ohmic contact to MoS₂.^{13,22–26} It was originally expected that a low work function metal may lead to a lower Schottky barrier for electron transport and result in a good n-type contact.²² However, the experimental results from Das et al. show that the barrier height between the MoS₂ channel and the metal contact is only weakly influenced by the metal work function and that an n-type barrier even forms between MoS₂ and high-work function metal such as Pt.²² The theoretical work by Gong et al. confirms that partial Fermi level pinning in metal–MoS₂ contacts makes the Fermi levels in all studied metal–MoS₂ complexes except Pt situated above the midgap of MoS₂.²³ Additionally, McDonnell et al. demonstrate that intrinsic defects in MoS₂ dominate the metal–MoS₂ contact resistance and provide a low Schottky barrier independent of the metal contact work function.²⁴ All these complications show that metal work function is not a good indicator for forming an Ohmic contact between metal and MoS₂.

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Previous studies on metal contacts to graphene or carbon nanotube demonstrate that the morphology of metal contacts and the interaction between these carbon materials and metal contacts play important roles in contact resistance.^{26,27} Although it is well believed that metal wettability plays an important role in metal–MoS₂ contacts,²² to our best knowledge, there is no work showing direct evidence on how the metal contact morphology affects the metal–MoS₂ contacts. In this work, for the first time, we have shown how the metal–MoS₂ interface influences the MoS₂ FET performance.

Ag was chosen because it has been reported to form a good contact on WSe₂,²⁸ which is a material similar to MoS₂. Previous work also shows that Ag has excellent wettability on bulk MoS₂.^{29,36,37} We compare the results from Ag contacts with those from Ti contacts, which are commonly used metal contacts with MoS₂ in the literature.^{10,15,22,30–33} Our results show that, despite the similar work function around 4.3 eV for both metals,³⁴ monolayer and few-layer MoS₂ transistors with Ag contacts show significantly better electrical characteristics with more than 60 times higher ON-state current density.

The surface morphology of the metal films was then investigated by depositing a 5 nm thin layer of contact metal (Ag or Ti) capped with a 5 nm Au protection layer on top of MoS₂. Scanning electron microscopy (SEM) shows that a smoother and denser Au/Ag film is formed on top of MoS₂. The surface roughness analysis was carried out by atomic force microscopy (AFM). The metal–MoS₂ interface was then investigated by Raman spectroscopy, and the Raman spectra reveal that the contacting interface is between MoS₂ and Ag or Ti. The better wettability between Ag and MoS₂ is essential to forming smoother and denser Au/Ag contacts on MoS₂, resulting in a better device performance. The strain effect introduced by Ag and heating effect introduced by Ti to monolayer MoS₂ are also revealed by Raman spectroscopy.

RESULTS AND DISCUSSION

Electrical Characterization of MoS₂ Transistors. Our devices were fabricated with exfoliated MoS₂ on 280 nm SiO₂/Si substrate. We deposited 30 nm Au/30 nm Ag for Ag contacted MoS₂ FETs and 30 nm Au/30 nm Ti for Ti contacted ones by electron-beam evaporation. The resulting devices have a channel length of 1 μm and a contact width of 1 μm as well (Figure 1a). In total, five devices with Ag contacts (one monolayer and four few layer) and six devices with Ti contacts (four monolayer and two few layer) were measured.

Figure 1b–d shows the representative electric characteristics of monolayer MoS₂ transistors. We normalized the drain current (I_D) to the current density per 1 μm channel width (J_D) to compare the electrical characteristics of transistors with different channel widths. Figure 1b compares the characteristics of J_D versus back-gate voltage (V_{BG}) (J_D – V_{BG} characteristics) in monolayer MoS₂ transistors with Ag and Ti contacts. The devices were tested with V_{BG} varying from –100 to 0 V and drain to source voltage (V_{DS}) equal to 50 mV or 1 V. All our devices show n-type MOSFET behaviors. The threshold voltage of the devices was extracted from the linear fitting of the ON-state current versus V_{BG} with $V_{DS} = 50$ mV. The device threshold voltages are equal to –36.6 and –45.4 V for Ag and Ti contacts, respectively. These results are reasonable since Ag and Ti have similar work functions. The devices with Ti contacts show a typical ON-state current density, which is comparable to other back-gated MoS₂ transistors without high-

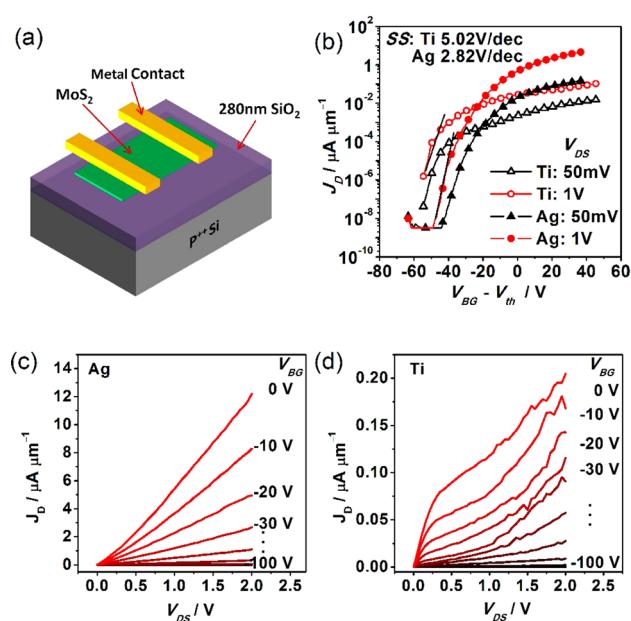


Figure 1. (a) Device diagram and drain current density of single-layer MoS₂ transistors versus (b) $V_G - V_{th}$ with Ag or Ti contacts, and (c, d) drain voltage (V_{DS}) with (c) Ag or (d) Ti contacts.

k dielectric passivation.^{30–32} Most importantly, the devices with Ag contacts exhibit almost 2 orders of magnitude larger ON-state current density than those with Ti contacts. We extracted subthreshold slope (SS) of the devices, which is given by

$$SS = \left. \frac{dV_{BG}}{d(\log(I_D))} \right|_{V_{DS}} \quad (1)$$

SS was extracted from J_D – V_{BG} characterization at $V_{DS} = 1$ V. For devices with Ag contacts, the SS is 2.82 V/dec, and with Ti contacts, it is 5.02 V/dec. A similar SS value was also reported in the back-gated MoS₂ FETs in previous publications.^{30,32} These large SS values are due to the large thickness (280 nm) of back-gate oxide.

Parts c and d of Figure 1 compare J_D – V_{DS} (source–drain voltage) characteristics of monolayer MoS₂ FETs with Ag and Ti contacts, respectively. The drain current was measured with V_{DS} varying from 0 to 2 V with V_{BG} varying from 0 to –100 V with a –10 V step. In Figure 1c, the superlinear relationship between ON-state J_D and V_{DS} near zero in monolayer MoS₂ FETs with Ag contacts indicates the Schottky barrier transistor behavior. In Figure 1d, the ON-state current density of MoS₂ FETs with Ti contacts is consistent with previous publications,^{30,32} and significantly smaller than the ones with Ag contacts. The linear dependence of J_D on V_{DS} could be a result of thermally assisted tunneling, and may not necessarily indicate an Ohmic contact.²² The current density of monolayer MoS₂ FET with Ag contacts is 60 times larger at $V_{BG} = 0$ V and $V_{DS} = 2$ V than that with Ti contacts. This larger magnitude of ON-state current density reflects the higher carrier injection efficiency.

Figure 2 shows representative electrical properties of few-layer (two to three layers) MoS₂ FETs. The drain current in these few-layer MoS₂ FETs was measured under the same bias conditions as the monolayer devices. In Figure 2a, J_D – V_{BG} characteristics of few-layer MoS₂ FETs with Ag and Ti contacts were compared. All the devices show n-type MOSFET

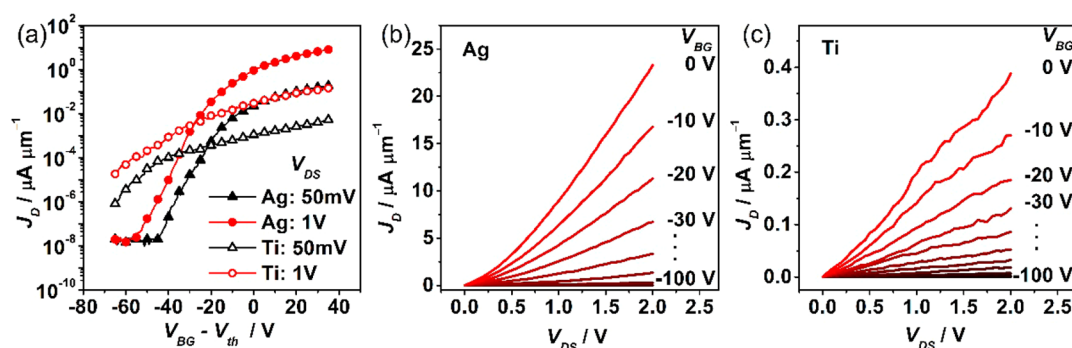


Figure 2. Drain current density of few-layer MoS₂ transistors versus (a) $V_G - V_{th}$ with Ag or Ti contacts, and (b, c) drain voltage (V_D) with (b) Ag or (c) Ti contacts.

behavior. The threshold voltage is -35.0 V for devices with Ag and Ti contacts. The subthreshold slope of transistors with Ag contacts is 5.42 V/dec. The devices with Ti contacts also show typical performance reported in previous publications.^{30–32} The few-layer MoS₂ transistors with Ti contacts cannot be turned off completely even at $V_{BG} = -100$ V. Therefore, the subthreshold slope cannot be precisely extracted. Nonetheless, the comparison between these two devices does show improved current density and subthreshold slope with the Ag contacts.

Parts b and c of Figure 2 show $J_D - V_{DS}$ characteristics of few-layer MoS₂ FETs with Ag and Ti contacts, respectively. Similar to monolayer MoS₂ FETs, a 60-time ON-state current enhancement is also shown in few-layer MoS₂ FETs with $V_{BG} = 0$ V and $V_{DS} = 2$ V.

In general, all our transistors with Ag contacts have much higher ON-state current density than those with Ti contacts (see Supporting Information, Figure S1). As the contacting metal, Ag or Ti, is thick enough, the barrier height between MoS₂ and metal is dominated by the interaction between MoS₂ and the direct contact metal layer. Here, Ag and Ti have very similar work functions (4.26 eV for Ag and 4.33 eV for Ti).³⁴ Interestingly, theoretical simulations have shown that Ti is a better contact with WSe₂ than Ag,^{28,33} but experimental results show that the devices with Ag contacts perform much better than those with Ti.²⁸ To gain a better understanding, we performed the surface and interface characterization on our metal contacts.

Surface Morphology of Metal Thin Films on MoS₂. To understand the performance difference, we deposited 5 nm of Ag or 5 nm of Ti on top of exfoliated MoS₂ followed by the deposition of 5 nm of Au as a protection layer. The conditions used are the same with device fabrication except that the deposition rate was kept at ≈ 0.2 Å/s for the whole metal deposition process to mimic the device fabrication.

Then, scanning electron microscopy (SEM) was carried out to characterize their surface morphology. From SEM images (Figure 3), the morphologies of Au/Ag and Au/Ti films on MoS₂ are found to be significantly different. Figure 3a shows that the Au/Ag morphology on MoS₂ and on SiO₂/Si substrate is so distinct that the MoS₂ area can be clearly identified. Au/Ag forms surprisingly a much smoother and denser film on MoS₂ than on SiO₂/Si. In contrast, with the appearance of pinholes, Au/Ti film shows quite similar morphologies on both MoS₂ and SiO₂/Si (Figure 3b). Therefore, the location of monolayer MoS₂ is very difficult to identify, though we can still identify it through its edges.

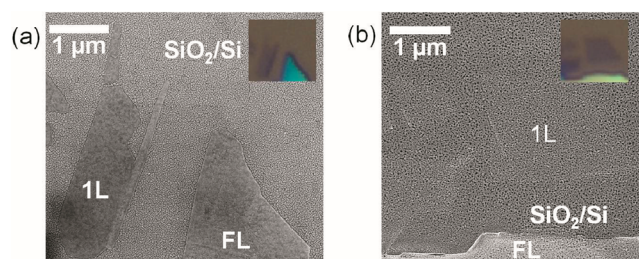


Figure 3. SEM images of MoS₂ on SiO₂/Si substrate after (a) Au/Ag deposition and (b) Au/Ti deposition. The insets show corresponding optical image of as-exfoliated MoS₂ before metal deposition. The locations of monolayer MoS₂ (1L) and few-layer MoS₂ (FL) are identified after metal deposition.

Atomic force microscopy (AFM) was used to further analyze the surface roughness of the metal films. As seen in the AFM images (Figure 4), topography of the metals on MoS₂ and SiO₂/Si substrate exhibits significant differences. Au/Ag on MoS₂ is smoother than on SiO₂/Si (Figure 4a). A line profile shows that the surface of Au/Ag on monolayer MoS₂ is 0.54 nm lower than on SiO₂/Si on average (Figure 4b), providing additional evidence of the formation of a smoother and denser metal film (Au/Ag) on MoS₂. The normalized height histograms of Au/Ag show a narrower height distribution on MoS₂ than on SiO₂/Si (Figure 4c). The root-mean-squared (RMS) surface roughness is 0.37 nm on MoS₂, but 0.61 nm on SiO₂/Si. For Au/Ti, however, pinholes are clearly seen on both MoS₂ and SiO₂/Si (Figure 4d). The surface of Au/Ti on MoS₂ is 2.18 nm higher than that on SiO₂/Si (Figure 4e). The difference between the two surfaces is much higher than the thickness of monolayer MoS₂, probably indicating the thickness difference between metal–MoS₂ and metal–SiO₂ interfaces. The metal surface roughness is almost the same on MoS₂ and on SiO₂/Si (Figure 4f): RMS roughness is 1.08 nm and 1.09 nm on MoS₂ and on SiO₂/Si, respectively. Clearly, the Au/Ag film is much smoother than the Au/Ti film on MoS₂.

Raman Spectroscopy of MoS₂ Covered with Metal. Recently, Raman spectroscopy has been used to investigate the effects of the metal–MoS₂ interface on the electronic and phonon properties of MoS₂.³⁵ We carried out our Raman spectroscopy measurements on monolayer and few-layer MoS₂ before and after deposition of the thin metal films (5 nm Au/ 5 nm Ag or 5 nm Au/ 5 nm Ti).

Figure 5 shows the representative Raman spectra of MoS₂ before and after metal deposition. Before metal deposition, the Raman spectrum of the as-exfoliated MoS₂ shows E_{2g}^1 (an in-

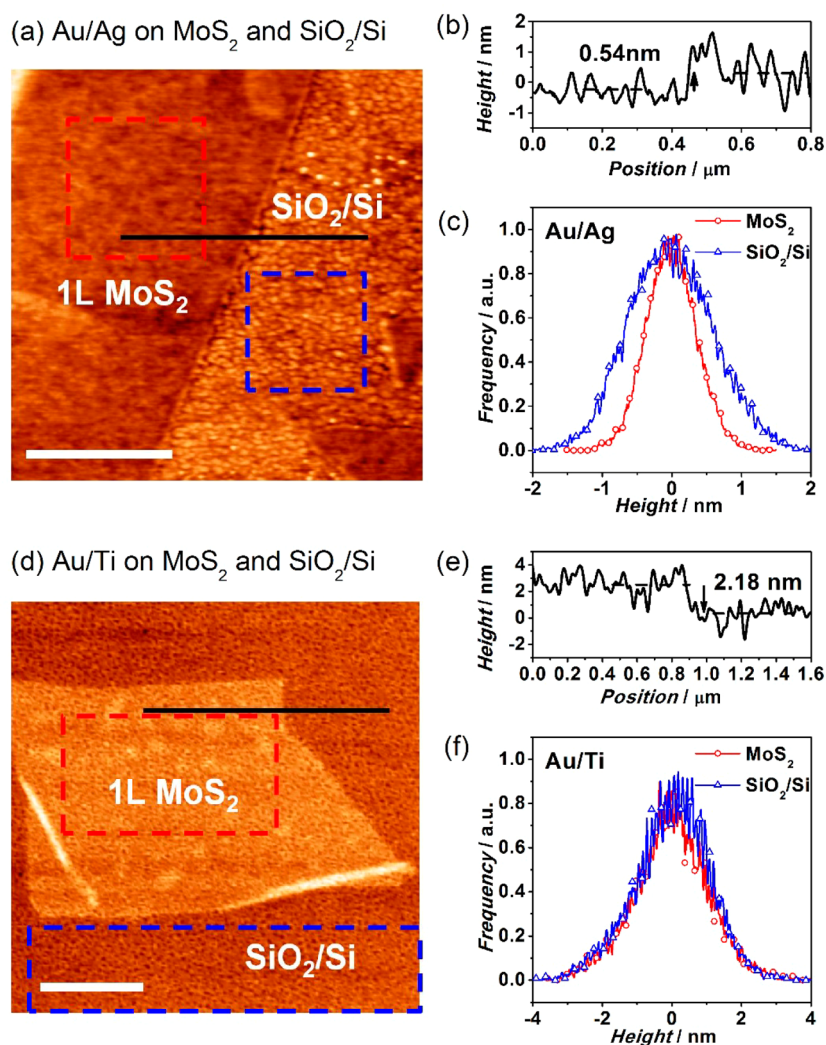


Figure 4. AFM and roughness analysis of metal on MoS₂ and SiO₂/Si substrate: (a) topography of Au/Ag on MoS₂ and SiO₂/Si. (b) Topographic line profile of the height along the slide line indicated in (a). (c) Normalized histograms of height distribution of areas indicated by the squares in (a). (d) Topography of Au/Ti on MoS₂ and SiO₂/Si. (e) Topographic line profile of the height along the slide line indicated in (d). (f) Normalized histograms of height distribution of areas indicated by the rectangles in (d). Scale bars are 500 nm long for (a) and (d).

plane lattice vibration mode) and A_{1g} (an out-of-plane vibration mode) peaks (Figure 5a). These two peaks are symmetric, and each is fitted well with a single Lorentz peak. For as-exfoliated monolayer MoS₂, the Raman shift difference between these two peaks is 18.6 cm⁻¹ for the Au/Ag sample and 18.3 cm⁻¹ for the Au/Ti sample (Figure 5a,b). After Au/Ag deposition, there is no significant change in peak position for the A_{1g} mode (Figure 5a). However, the E_{2g}¹ mode of MoS₂ splits into two peaks with a separation of 6.6 cm⁻¹. Also the higher frequency peak of the E_{2g}¹ mode has a 0.7 cm⁻¹ red shift compared to as-exfoliated monolayer MoS₂. The more significant effects of Au/Ag deposition on the E_{2g}¹ mode indicate that the metal deposition affects the in-plane lattice vibration more than the out-of-plane. Gong et al. compared Raman spectra of monolayer MoS₂ with different metal depositions,³⁵ and their results show stronger effects on the E_{2g}¹ mode than on the A_{1g} mode by Au and Ag deposition. In Ag covered monolayer MoS₂, the E_{2g}¹ peak splits into two peaks. The peak at higher frequency remains in the same position with the E_{2g}¹ peak of as-exfoliated MoS₂ and the other has a 6.38 cm⁻¹ red shift.³⁵ But, in their Au covered monolayer MoS₂, the E_{2g}¹ peak is broadened and has a red shift with only a 3.8 cm⁻¹ peak split.³⁵ In our Au/Ag covered

monolayer MoS₂, the E_{2g}¹ peak split is 6.6 cm⁻¹ and the peak at high frequency has a very little red shift compared to the as-exfoliated monolayer MoS₂. This peak splitting is very similar to the Ag covered monolayer MoS₂ sample observed by Gong et al.³⁵ It indicates that, in our sample, Au does not penetrate through Ag to make a direct contact with MoS₂ and Ag is indeed the contact metal.

After the deposition of Au/Ti film on monolayer MoS₂, both E_{2g}¹ and A_{1g} peaks show a red shift and are broadened significantly (Figure 5b). However, each peak still remains symmetric and can be fitted with a single Lorentz peak. The Raman spectra from four different spots on Au/Ti covered monolayer MoS₂ show consistent changes in peak positions (see Supporting Information, Figure S2). Even though there are pinholes in Au/Ti film on MoS₂, on the basis of the work by Gong et al.,³⁵ the absence of E_{2g}¹ peak splitting indicates that the contacting layer is Ti instead of Au.

We can now explain the dramatic topographic difference between Au/Ag and Au/Ti films on MoS₂. It is reasonable to correlate this difference with the roughness of the contact layer. Raman spectroscopy reveals that the contact layer with MoS₂ is Ag and Ti for Au/Ag and Au/Ti films, respectively. As a result,

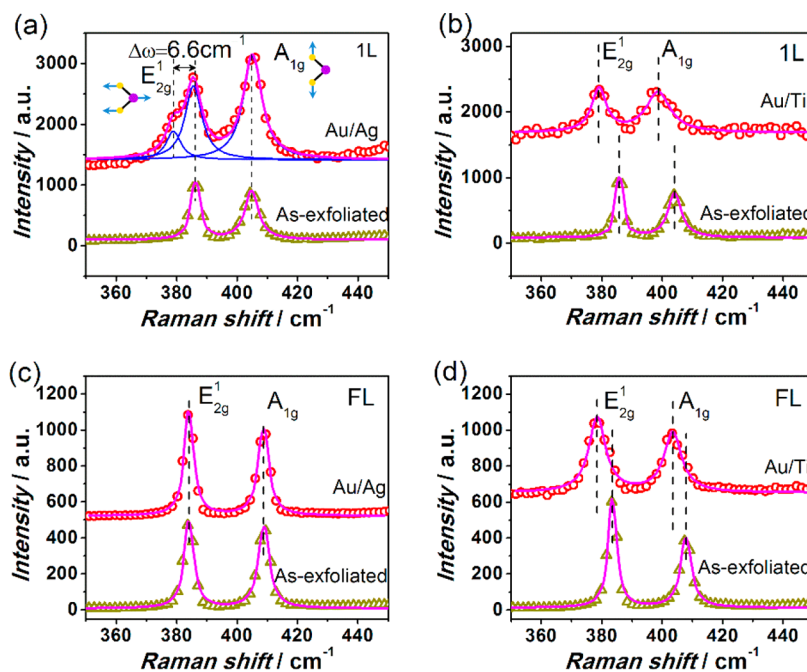


Figure 5. Comparison of Raman spectra before and after (a) Au/Ag or (b) Au/Ti deposition on monolayer (1L) MoS₂ and before and after (c) Au/Ag or (d) Au/Ti deposition on few-layer (FL) MoS₂. The symbols are real data, and solid lines are fitted Lorentz peaks.

the smoother topography observed with the Au/Ag film indicates the smoother Ag contacting layer with MoS₂. Ag has exhibited a good wettability on bulk MoS₂.^{29,36–38} Our results show that this good wettability is preserved on monolayer and few-layer MoS₂ as well.

As we did not anneal our devices for the electrical measurements, the performance difference cannot be simply attributed to the chemical reaction between Ag and MoS₂ because previous work has shown that Ag does not react with MoS₂ at room temperature.³⁷ Meanwhile, previous work has shown that even the exfoliated MoS₂ has defects.²⁴ These defects could play important roles during the growth of Ag film on MoS₂ and provide active sites for the chemical reaction between Ag and MoS₂. The inhomogeneity in the defect distribution could also contribute to the performance variations among our MoS₂ transistors. Since, in general, our MoS₂ transistors with Ag contacts exhibit much higher ON-state current (see Supporting Information, Figure S1), we can conclude that the MoS₂ FET performance is enhanced by the better contacting interface between Ag and MoS₂.

The E_{2g}¹ peak splitting in the Au/Ag covered monolayer MoS₂ is the result of the in-plane strain introduced by metal deposition. Previous studies^{35,39,40} demonstrated the influence of uniaxial tensile strain on MoS₂ phonon modes. Their results showed that the out-of-plane A_{1g} mode was not shifted by strain while the in-plane E_{2g}¹ mode was split 4.5 cm⁻¹ by 1% strain. Therefore, we estimate that the Au/Ag film introduces 1.46% strain into our MoS₂ sample (6.6 cm⁻¹ ÷ (4.5 cm⁻¹/1%) = 1.46%). In contrast to monolayer MoS₂, few-layer MoS₂ did not show such significant changes in the Raman spectrum after Au/Ag deposition (Figure 5c) and both peaks stay at almost the same positions. Castellanos-Gomez et al. studied the localized uniaxial strain influences on the few-layer MoS₂ Raman spectra.⁴¹ They found that, in few-layer (three to five layers) MoS₂, both E_{2g}¹ and A_{1g} modes show a red shift with strain, whereas the E_{2g}¹ mode shifts larger, about 1.7 cm⁻¹ per 1% strain. The absence of the peak shift in our Au/Ag covered few-

layer MoS₂ indicates that the tensile strain introduced by metal deposition might be thickness dependent.

On the monolayer MoS₂ after Au/Ti deposition, the E_{2g}¹ peak has a 6.7 cm⁻¹ red shift and the A_{1g} peak has a 5.5 cm⁻¹ red shift (Figure 5b). The simultaneous peak shifts of E_{2g}¹ and A_{1g} modes clearly indicate the temperature increase in the samples during the Raman measurement. The Raman modes of monolayer MoS₂ affected by temperature have been investigated in the literature: Both E_{2g}¹ and A_{1g} peaks show a red shift when temperature increases.^{42–46} From the red shifts of both peaks in our samples, the temperature of Ag/Ti covered monolayer MoS₂ increased significantly during the Raman measurement. This heating effect was also observed in the Raman spectrum of few-layer MoS₂: the two peaks also show a red shift simultaneously after Au/Ti film deposition (Figure 5d). The peak red shifts are 5.0 cm⁻¹ for the E_{2g}¹ mode and 4.2 cm⁻¹ for the A_{1g} mode.

The temperature increase in Au/Ti coated MoS₂ is due to the laser heating during Raman measurement. To confirm this, we performed Raman measurements with different powers and signal collection times on monolayer MoS₂ covered by thin layer Au/Ti (Figure 6). When the power is as low as 10% of the total laser power, and the signal collection time is 10 s, no significant peak shift is observed. However, as the laser power increases or the signal collection time gets longer, the peak shift becomes more significant. This indicates that the peak shift is a result of the laser heating of the sample.

It is interesting to realize that the heating effect is not seen in as-exfoliated and Au/Ag covered MoS₂. The dramatic difference in thermal conductivity between Ag and Ti could contribute to the difference in heating effect between Au/Ag covered MoS₂ samples and Au/Ti covered ones. At room temperature, the thermal conductivity of Ag is almost 20 times larger than that of Ti.⁴⁷ The higher thermal conductivity of Ag and the smoother and denser morphology of the Ag film enhance the heat dissipation efficiency. Therefore, the heating effect is weaker in Au/Ag covered MoS₂ samples. We also notice that the heating

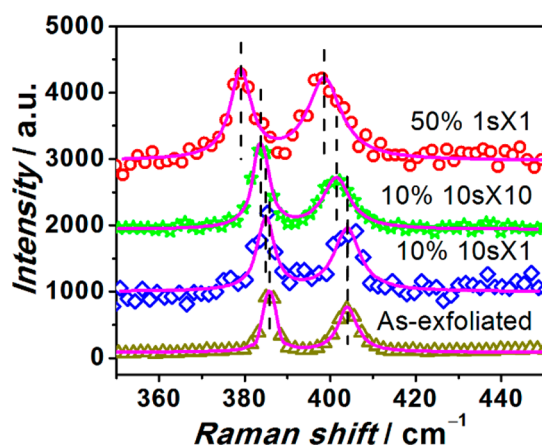


Figure 6. Raman spectra on Au/Ti covered MoS₂ with different powers and signal collection times. Symbols are experimental data, and solid lines are fitted curves.

effect occurs on on monolayer and few-layer MoS₂ covered with Au/Ti. On the thicker MoS₂, the heating effect is not significant. This phenomenon probably is related to the strong photoluminescence from monolayer and few-layer MoS₂ and its interaction with Ti under ambient conditions.

CONCLUSION

In summary, both monolayer and few-layer MoS₂ FETs with Ag source/drain contacts show 60 times larger ON-state current than those with Ti contacts. SEM and AFM both show that the topography of Au/Ag film on MoS₂ is significantly smoother and denser than that of Au/Ti film. Raman spectroscopy revealed that the contact layers are Ag and Ti in these two cases. It is reasonable to conclude that the smoother and denser Ag contact leads to higher carrier transport efficiency, and is the main reason for the performance enhancement. Also, the high thermal conductivity can be a benefit for the heat dissipation during device operation. Considering that proper source/drain metal contacts are crucial for forming higher quality MoS₂ transistors, our result indicates that the metal/MoS₂ interface morphology is a crucial parameter to consider when optimizing electrical contacts.

EXPERIMENTAL METHODS

Sample Preparation. The sample preparation started with exfoliating bulk MoS₂ (SPI small crystals) into monolayer and few-layer films on 280 nm SiO₂/Si. The MoS₂ film thickness was confirmed by the color, Raman spectroscopy, and AFM. The MoS₂ flake positions were identified with pre-designed alignment marks by an optical microscope. Fabrication of back-gated MoS₂ FETs starts with patterning the source/drain contacts with electron-beam lithography and metal deposition. We deposited 30 nm Au/30 nm Ag for Ag contacted MoS₂ FETs and 30 nm Au/30 nm Ti for Ti contacted ones as the contact metals by e-beam evaporation. The system pressure was kept at $\approx 1 \times 10^{-6}$ Torr during the metal deposition. The first 5 nm of metal which directly contacted to MoS₂ was deposited at a lower rate of ≈ 0.2 Å/s to improve the interface roughness, and rest of the metal was deposited at a higher rate of ≈ 1 Å/s. The metal deposition rate and film thickness were measured in situ with a crystal sensor installed in the e-beam evaporator (Denton Vacuum Infinity 22 electron beam evaporator). The resulting devices have a channel length of 1 μ m and contact width of 1 μ m as well.

Samples for SEM, AFM, and Raman spectroscopy were prepared in the same way except there was no e-beam lithography step and the thickness of metal deposited was thinner. The 5 nm Au/5 nm Ag and

5 nm Au/5 nm Ti were deposited by e-beam evaporation. The conditions used were the same with device fabrication except that the deposition rate was kept at ≈ 0.2 Å/s for the whole metal deposition process to mimic the device fabrication.

Characterizations. The MoS₂ FETs were tested in a vacuum probe station. The system was kept at $\approx 1 \times 10^{-6}$ Torr during the measurement. A semiconductor parameter analyzer (HP 4156C) was used to carry out the electric measurement. SEM was done with a Zeiss Ultra-60 Field Emission SEM. An accelerate voltage of 5 kV was used to capture the images. AFM images were taken with Dimension system controlled by a Nanoscope V (Bruker, Santa Barbara, CA). All AFM experiments were performed with a SCANASYST-AIR tip (Bruker, Santa Barbara, CA) with a radius of 10 nm. AFM data were analyzed with WSxM software.⁴⁸ Raman spectra were acquired under ambient conditions with a micro-Raman spectrometer (Renishaw InVia Raman system) equipped with a 514.5 nm (2.41 eV) wavelength excitation laser and an 1800 lines/mm grating while operating in 180° backscattering geometry. A 50 \times objective was used to focus the excitation laser to an approximately 1 μ m spot onto the sample. The 100% laser power was 4.8 mW. We typically used 50% power to collect the signal for 1 s to compare the Raman spectra before and after metal deposition.

ASSOCIATED CONTENT

Supporting Information

Statistics of ON-state current of MoS₂ transistors which is measured at $V_G = 0$ V and $V_D = 1$ V, and Raman spectra of monolayer MoS₂ covered by 5 nm Au/5 nm Ti measured at four different points. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

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Notes

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